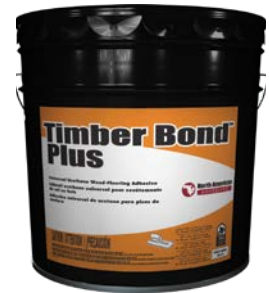




North American
ADHESIVES®

Timber Bond™ Plus

Universal Urethane Wood-Flooring Adhesive



PRODUCT DESCRIPTION

Timber Bond Plus is a 100%-solids, one-component, moisture-cured urethane adhesive specifically designed for the installation of domestic and exotic solid and engineered wood flooring, including bamboo.

FEATURES AND BENEFITS

- 100%-solids formulation; moisture-cured and with no solvent added
- Durable bond strength for exotic and domestic wood species
- Lifetime bond performance warranty
- Low-odor formula with negligible volatile organic compound (VOC) content
- Formula based on rapidly renewable raw materials
- Easy to trowel with excellent trowel-ridge holdout for proper adhesive bonding
- Can be used with ceramic tile and stone for mixed-media installations with wood flooring

USES

- Approved for use with solid and engineered exotic and domestic wood flooring of any width and length; finger-block parquet; acrylic impregnated wood and laminated plank; and reground rubber or cork underlayments
- Approved for bonding plywood panels to concrete subfloors as required for nail-down or double-glue installation methods of the final flooring
- Interior residential (rental apartments, condominiums and homes)
- Interior commercial (office buildings, hotel rooms and hallways, and restaurant dining areas)
- Interior heavy commercial (hotel lobbies, convention centers, airports and department stores)
- Interior institutional (hospitals, schools, universities, libraries and government buildings)

SUBSTRATE REQUIREMENTS

All substrates must be structurally sound, dry, solid and stable. The substrate should be clean and free of dust, dirt, oil, grease, paint, curing agents, concrete sealers, loosely bonded toppings, loose particles, and any other substance or condition that may prevent or reduce adhesion. Substrates must be flat to 3/16" in a 10-ft. span (4.5 mm in a 3.05-m span). Concrete and cement-based underlayments/patches must be cured and free of any hydrostatic and/or moisture problems. Consult Technical Services for installation recommendations regarding substrates and conditions not listed.

SUITABLE SUBSTRATES

- Concrete (at least 28 days old)
- Properly prepared cement terrazzo
- Exterior-grade plywood and other approved wood substrates (per wood-flooring manufacturer recommendations)
- Existing, properly prepared ceramic tile
- Cement-based self-leveling underlayments and patching compounds
- Epoxy moisture barriers
- Properly prepared, primed gypsum underlayments that meet the requirements for compressive strength according to ASTM F2419
- Radiant-heat systems that have been properly installed

See North American Adhesives' (NAA's) "Surface-Preparation Requirements: Wood Adhesives" document in the Document Library section at www.na-adhesives.com.

LIMITATIONS

- Do not install over any substrates containing asbestos.
- For interior installations only
- Not recommended for flooring designed for nail-down installations only
- Not recommended for prefinished cork flooring



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- Install flooring only in areas recommended by the wood-flooring manufacturer.
- Do not apply over any adhesive residues, including cutback adhesive.
- Do not install when the moisture vapor emission rate (MVER) exceeds 5 lbs. per 1,000 sq. ft. (2.27 kg per 92.9 m²) per 24 hours, when using the anhydrous calcium chloride test (ASTM F1869).
- Do not install on below- or on-grade concrete if a functional vapor barrier is not present below the slab.
- Do not install when the relative humidity (RH) of the concrete slab exceeds 80% (ASTM F2170).
- Do not install in areas with known hydrostatic moisture problems.
- Use only when the substrate temperature is between 50°F and 90°F (10°C and 32°C), and when the ambient relative humidity is between 20% and 80%.
- Building owners should become aware of the wood-flooring manufacturer's guidelines for climate-control settings (temperature and humidity). These conditions must be monitored and kept constant to ensure the overall performance and long-term success of the installation.
- Protect containers from freezing in transit and storage. If frozen, material should not be stirred until it has completely thawed. Provide for heated storage on site and deliver all materials at least 24 hours before work begins.

MIXING

Before product use, take appropriate safety precautions. Consult the Safety Data Sheet for safe-handling instructions.

- Ready to use; no mixing is necessary.

APPLICATION

Refer to the wood-flooring manufacturer's guidelines for acclimation requirements and complete installation instructions.

1. Select the appropriately notched trowel (see the "Approximate Coverage" section) and spread the adhesive evenly over the subfloor, keeping the trowel at a 45-degree angle to the subfloor.
2. Only apply as much as can be installed within 45 minutes.
3. Install wood flooring in strict accordance with the wood-flooring manufacturer's written instructions.

CLEANUP

- *Timber Bond Plus* is extremely difficult to remove when cured. Immediately clean any adhesive smudges from tools and the flooring material's surface with a urethane cleaner while the adhesive is still fresh/wet.

PROTECTION

- Protect from light traffic for at least 12 hours. Protect from heavy traffic for at least 24 hours.

Timber Bond™ Plus

Product Characteristics	
Color	Tan
Packaging	Metal pail: 4 U.S. gals. (15.1 L)
Adhesive type	Moisture-cured polyurethane
Solids content	100%
VOC content (SCAQMD Rule 1168)	< 20 g per L
Typical VOC content per SCAQMD Rule 1168 testing methods	8 g per L
Density	13.8 lbs. per U.S. gal. (1.66 g per mL)
Consistency	Smooth paste
Shelf life	1 year when stored in original, unopened packaging at 73°F (23°C)
Storage conditions	50°F to 90°F (10°C to 32°C)
Flash point (Tag)	> 200°F (93°C)

Application Characteristics			
Wood Flooring	Flash Time [†]	Working Time ^{††}	Adjustability Time ^{†††}
At 50°F (10°C) and 80% RH	0 minutes	45 to 60 minutes	2 to 3 hours
At 73°F (23°C) and 50% RH	0 minutes	45 to 60 minutes	2 to 3 hours
At 90°F (32°C) and 20% RH	0 minutes	45 to 60 minutes	4 to 5 hours

[†] Flash time is the recommended amount of time for a freshly applied adhesive to remain exposed to the air before the installation of floor covering.

^{††} Working time is the maximum amount of time that an adhesive can remain exposed to the air and still effectively bond to the floor covering.

^{†††} Adjustability time is the window of time during which the floor covering can be repositioned without compromising the bond of the adhesive.

Note: Working time may vary based on temperature, humidity, substrate porosity, trowel size and jobsite conditions.

Approximate Coverage*		
Flooring Type	Typical Trowel	Coverage
Reground rubber and cork underlayments	1/16" x 1/16" x 1/16" (1.5 x 1.5 x 1.5 mm), square-notch	75 to 95 sq. ft. per U.S. gal. (1.84 to 2.33 m ² per L)
Finger-block parquet	1/8" x 1/8" x 1/8" (3 x 3 x 3 mm), square-notch	50 to 60 sq. ft. per U.S. gal. (1.22 to 1.47 m ² per L)
Wood flooring, < 1/2" (12 mm) thickness	3/16" x 5/32" (4.5 x 4 mm), V-notch	45 to 55 sq. ft. per U.S. gal. (1.10 to 1.35 m ² per L)
Wood flooring, 1/2" to 5/8" (12 to 16 mm) thickness	1/8" x 1/4" x 1/4" (3 x 6 x 6 mm), square-notch	40 to 50 sq. ft. per U.S. gal. (0.98 to 1.22 m ² per L)
Wood flooring, > 5/8" (16 mm) thickness	1/4" x 1/4" x 1/4" (6 x 6 x 6 mm), square-notch	30 to 40 sq. ft. per U.S. gal. (0.73 to 0.98 m ² per L)

* Trowel dimensions are depth/width/space. Coverage shown is for estimating purposes only. Actual jobsite coverage may vary according to substrate conditions, type of trowel used and setting practices.

Industry Standards and Approvals
Living Building Challenge (LBC) Red List Free: This product has been verified per the most current Red List on the LBC's Website.



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Refer to the Safety Data Sheet for specific data related to health and safety as well as product handling.
For the most current product data and warranty information, visit www.na-adhesives.com.

For information on sustainability and transparency, as well as product certification programs,
contact Technical Services at 1-800-637-7753.

MKT: 24-2762

LEGAL NOTICE

The contents of this Technical Data Sheet ("TDS") may be copied into another project-related document, but the resulting document shall not supplement or replace requirements per the TDS in effect at the time of the NAA product installation. For the most up-to-date TDS and warranty information, visit our Website at www.na-adhesives.com. **ANY ALTERATIONS TO THE WORDING OR REQUIREMENTS CONTAINED IN OR DERIVED FROM THIS TDS SHALL VOID ALL RELATED NAA WARRANTIES.**

Before using, the user must determine the suitability of our products for the intended use, and the user alone assumes all risks and liability. **ANY CLAIM SHALL BE DEEMED WAIVED UNLESS MADE IN WRITING TO US WITHIN FIFTEEN (15) DAYS FROM DATE IT WAS, OR REASONABLY SHOULD HAVE BEEN, DISCOVERED.**